



History



Showa era (1939~)

April 1939(Showa 14)	Established as a bearing components turning processing plant in Nakanohama, Joto-ku, Osaka City.
June 1945(Showa 20)	Relocated to 253 Onojibacho, Sakai City.
April 1959(Showa 34)	Advanced into the cold processing of tapered rollers.
January 1960(Showa 35)	Established Miyake Works Co., Ltd. (Capital: 5 million yen)
November 1971 (Showa 46)	Advanced into the hot former forging division.
December 1972 (Showa 47)	Constructed a forging factory in Ueno City, Mie Prefecture, aiming to strengthen production.
March 1976 (Showa 51)	Constructed a tempering and shot factory, aiming for integrated production.
1983 (Showa 58)	Started non-oxidized tempering (unmanned processing day and night) to reduce turnover and improve quality.
April 1984 (Showa 59)	Relocated the turning factory to Ueno City.
August 1984 (Showa 59)	Increased the capital to 20 million yen.
November 1985 (Showa 60)	Advanced into the cold rolling department.
1985 (Showa 60)	Introduced a cold rolling machine, changing the internal and external separation method from 4-point separation to 3-point separation, aiming to improve accuracy and reduce costs.
June 1986 (Showa 61)	Expansion of turning factory, establishment of a new mold factory, in-house production of jigs and tools, and introduction of continuous tempering furnaces to enhance production capacity.
Showa 61 (1986)	Achieved in-house production of molds, reducing lead times and lowering costs. (Managed molds through an automated rack system)



Heisei Era (1990~)

July 1990 (Heisei 2)	Constructed the Ueno Second Factory to strengthen production in the forging and heat treatment departments. Newly installed power generation facilities aimed at stable in-house production and cost reduction.
September 1990 (Heisei 2)	Changed the company name to Miyake Co., Ltd.
April 1992 (Heisei 4)	Introduced a personnel evaluation system to promote internal vitality.
2007 (Heisei 19)	Successfully achieved cold rolling processing for hub bearing outer rings.
2009 (Heisei 21), April	Increased the capital to 48 million yen.
2009 (Heisei 21), June	Established a project team to build the production management system and kicked off the project.
2009 (Heisei 21), December	Shiga Factory started operations.
2010 (Heisei 22), April	Internal WAN (Wide Area Network) started operations.
2014 (Heisei 26), December	ISO9001 2000 Edition Certification obtained. Certification Registration Number: JQA-QM5869.
2003 (Heisei 15), December	Headquarters: ISO14001 Certification obtained. Certification Registration Number: JQA-EM3486. Shiga Plant: ISO9001 2000 Edition Certification obtained. Certification Registration Number: JQA-QM5869.
2004 (Heisei 16), June	Headquarters: Establishment of the 3rd Factory.
2004 (Heisei 16), November	Shiga Factory: ISO14001 Certification obtained, Certification Registration Number JQA-EM3486. Expansion of hot forging formers and installation of continuous annealing furnaces at Shiga Factory.
2005 (Heisei 17), August	Expansion of HBP120 hot forging formers to enhance production capabilities.
2006 (Heisei 18), April	Promotion of hot and cold composite processing through the addition of cold forging machines.
November 2006 (Heisei 18)	Strengthening automotive parts processing with the addition of HBF160EN hot forging formers.
July 2008 (Heisei 20)	Increased capital to 60 million yen. Expanded the continuous annealing furnace at the main plant.
January 2009 (Heisei 21)	Established the 2015 MIYAKE VISION.
April 2009 (Heisei 21)	Received JISHA-Style Qualified OSHMS Certification. Certification Number: 09-24-19.
March 2010 (Heisei 22)	Introduced HATEBUR HM35 Hot Forging Former.
March 2013 (Heisei 25)	Established Thai Factory.
July 2016 (Heisei 28)	Completion of the New Heat Treatment Facility in Shiga.
April 2017 (Heisei 29)	Establishment of the U.S Factory.
November 2017 (Heisei 29)	Establishment of the Iga Logistics Center.
December 2018 (Heisei 30)	Obtained IATF16949 certification for the Automotive Industry Quality Management System. Head Factory: Certification Number 677914-000 Shiga Factory: Certification Number 677914-001

Reiwa Era (2020~)

October of the 2nd year of Reiwa (2020)	the establishment of the 3rd forging plant and the 4th heat treatment plant at the main office.
In June of the 3rd year of Reiwa (2021)	the company obtained the ISO45001 certification for Occupational Safety and Health Management System with certification number JQA-OH0342.
In March of the 8th year of Reiwa(2026)	Changed the company name to MIYAKE FORGING Co.,Ltd.